

Altair MotionView 2019 Tutorials

MV-7007: Adding Friction to Joints

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In this tutorial, you will learn more about:

- The MotionSolve joint friction model.
- How to model Joint friction in MotionView/MotionSolve.
- How to review the friction results.

Introduction

Friction is defined as a resistance force opposing motion. Friction appears at the physical interface between any two surfaces in contact. Friction force arises mainly due to adhesion, surface roughness and plowing at the contact surfaces.

- 1. When contacting surfaces are smoother and brought to closer proximity; molecular adhesive forces forms resistance to motion.
- 2. When contact surfaces are highly rough to cause abrasion on sliding; surface roughness resists motion.
- 3. When one surface in contact is relatively soft, plowing effect causes most of resistance.

Friction forces generated depend on:

- Surface contact geometry and topology
- Properties of the bulk and surface materials
- Displacement and relative velocity
- Lubrication

Friction is highly non-linear and dependents on system states like stiction regime, transition regime and sliding (or) dynamic regime.



The three characteristics of a friction function

The friction force varies based on its states (as shown in the above figure). The (a) section shows Coulomb friction, (b) shows Stiction plus Coulomb friction, and F(c) shows how the friction force may decrease continuously from the static friction level due to lubrication also known as Stribeck effect.



Dynamics of friction

Friction-velocity relation or damping characteristics of friction will aid in dampening vibrations. There are other behaviors of friction such as pre-sliding and hydrodynamic effects of lubrications during dynamic simulations. Resistant forces from the above mentioned effects need consideration in design of drive systems and high-precision servo mechanisms. So, it's important to model friction accurately to capture system dynamics.

Joint friction

Friction in joint depends on its geometry. MotionSolve uses an analytical model to represent friction for different joints based on geometry, preloads, torque and lubrication.

Characterizing joint friction using LuGre friction model

MotionSolve uses LuGre model for friction representation. LuGre model is a bristle model emerged for controls applications. LuGre model was presented by Canudas de Wit, Olsson, Åstro¨m, and Lischinsky. Stemming from a collaboration among researchers at the Lund Institute of Technology (Sweden) and in Grenoble France (Laboratoire d'Automatique de Grenoble), the LuGre model captures a variety of behaviors observed in experiments, from velocity and acceleration dependence of sliding friction, to hysteresis effects, to pre-slip displacement and lubrication.



The Bristle model for friction

LuGre model can model friction considering geometry of joint, preload, moment arm, force and torque. Friction is supported for a subset of joints namely Revolute, Spherical, Translational Joint, Cylindrical, and Universal Joint. Please refer to our MotionSolve online help for a detailed explanation of friction for each constraint.

This tutorial uses an experimental model of a "block sliding on a table" to demonstrate friction forces under stick-slip condition and frequency dependency of friction forces.



Exercise

Copy the SlidingTable.mdl file, located in the mbd_modeling\motionsolve folder, to your <working directory>.



The leader and follower model constitutes two rigid bodies namely Leader and Follower respectively connected to the Ground body by translation joints and inter connected by a linear spring. In the following steps you will add friction and apply motions to study friction behavior of the translation joint.

Step 1: Adding Joint Friction.

- 1. From the **Project Browser**, browse to the **Joints** folder and select **Follower Translation Joint**.
- 2. From the **Joints** panel, go to the *Friction Properties* tab.
- 3. From the **Friction Properties** tab, check the **Use Friction** option to activate friction on joint.



Note MotionView populates the panel with default properties that are appropriate with units **N**, **mm**, **second**. You will need to scale properties such as **Stiction Transition Velocity**, Force **Preload**, and Geometric properties (**Initial Overlap**, **Reaction Arm**) according to the units.



4. Change the following default settings: **Dynamic friction coefficient** to 0.1, **Static friction coefficient** 0.15, and **Stiction Transition Velocity** to 1.0. Uncheck the **Bending Moment** and **Torsion Moment** options to exclude joint reaction forces due to geometry misalignments. Modify the **Initial Overlap** value to 10mm and leave the remaining values at their default settings.

4-		contect.	X J fr					
Ē	Connectivity Initial Conditions	- 🕫 Use Friction	Dynamic triction coefficient 0.10	000		Force Preload		0.0000
2	Friction Properties		Static friction coefficient: U.15	500	Input Porces	Initial Overlap:	11	0.0000
	LuGre Parameters		Stiction Transition Velocity: 1.00	000	M Preioso M Headlon Force	Reaction Arm:		1.0000
					Bending Moment Torsional Moment	Overlap Delta: Co	instant	-

5. Select the **LuGre Parameters** tab to modify the Bristle properties. Modify the **Damping Coefficient** value to 0.0316.

()	j_c	ontact 🔀 🗸 🗸	fra.	
	Connectivity	Restore Default Values	Bristle Stiffness:	100.0000
	Friction Properties		Damping Coefficient:	0.0316
	LuGre Parameters		Viscous Coefficient:	0.0004

Note Default properties of bristle are appropriate with units **N**, **mm**, **second**.

6. Leave all the LuGre parameters at their default values.

Step 2: Adding output requests for friction force.

In this step you will create an output to measure the friction forces on the Follower Translation Joint.

1. Right click the **Output** icon ^{XXX} from General MDL Entity Tool bar.

The **Add Output** dialog is displayed.

2. Change the Label to Friction_Force.



3. Change the Variable to $o_{friction}$.

Add Output
Parent: System Model
Label: Friction_Force
Variable: o_friction
Type: Single Pair
Comment (Optional):
<u>Q</u> K <u>Apply</u> <u>Cancel</u>

- 4. Click **OK** to add output request.
- 5. From the **Properties** tab, select the output type as **Expressions**.

12.12	Properties		
	Topences	Displacement -	
2		Displacement	
		Velocity	
		Acceleration	
		Force	
		Expressions	
		User Defined	

- 6. Click in the **F2** expression field.
- 7. Click on the f^{\star} button.

The **Expression Builder** dialog is displayed.



8. Populate the **Expression Builder** with the **FRICTION** function expression as: `FRICTION({j_contact.id},1)`.

Follower Translation	= {j_contact.id},
Joint ID	_

Fx component = 1

C Expression Builder (Friction_Force-f2_expr)	×
Expression: 'FRICTION((i_contact.id),1)'	OK Close
Font Apply Undo Evaluated	

- 9. Click **OK**.
- 10. Repeat the process for F3, F4, F6, F7, and F8 by changing the second parameter to 2, 3, 4, 5, and 6 accordingly.

The function $\tt FRICTION(ID, \ comp)$ computes the friction force component specified in the <code>comp</code> corresponding to the joint <code>ID</code>.

ID	The ID of the Joint.
comp	The force component. Currently, a range of 1-18 is supported.
	1 = Friction force FX along the x-axis of the J marker of the joint.
	2 = Friction force FY along the y-axis of the J marker of the joint.
	3 = Friction force FZ along the z-axis of the J marker of the joint.
	4 = Friction torque TX along the x-axis of the J marker of the joint.
	5 = Friction torque TY along the y-axis of the J marker of the joint.
	6 = Friction torque TZ along the z-axis of the J marker of the joint.

Properties	Expressions -		
	F2: FRICTION(301002,1)	F6: FRICTION(301002,4)	
	F3: FRICTION(301002,2)	F7: FRICTION(301002,5)	
	F4: FRICTION(301002,3)	F8: FRICTION(301002,6)	



Step 3: Adding output request for sliding velocity.

Friction forces are characterized with respect to the relative velocity between bodies under contact. So, you will create an output request to measure Follower body velocity.

1. Right click the *Outputs* icon ¹⁰⁰ on the **General MDL Entity** toolbar.

The **Add Output** dialog is displayed.

- 2. For Label, enter Follower_Velocity.
- 3. For Variable, enter o_velocity.
- 4. Click **OK** to add the output request.
- 5. From the **Properties** tab, select the output type as **Velocity**.

Displacement	-
Displacement	
Velocity	
Acceleration	
Force	
Expressions	
User Defined	
	Displacement Displacement Velocity Acceleration Force Expressions User Defined

6. Select *Entity* from the drop-down menu below **Velocity**.

Properties		
	Velocity	-
	Entity	•
	Two Points	
	Entity	
	Entity Set	

- 7. Select entity type to be Body
- 8. Leave Ref Marker to be Global Frame.

Properties	Velocity 💌	Body Follower	
	Entity	Ref Marker Global Frame	Both



Step 4: Add a constant velocity motion to the leader translation joint.

In this next step we will add constant velocity to the Leader Body. Follower body connected by a linear spring will observe a stick-slip motion due to the friction forces.

1. Right click the **Motion** icon $\mathbf{\tilde{I}}$ from the **Constraint** toolbar.

The **Add Motion or MotionPair** dialog is displayed.

- 2. For Label, enter Stick Slip.
- 3. For Variable, enter mot_leader.
- 4. Click **OK** to add motion.
- 5. From the **Connectivity** tab:
 - Select **On Joint** from the drop-down menu for **Define motion**.
 - Select Leader Translation Joint for Joint
 - Select *Velocity* from the drop-down for **Property**.

₽.	Connectivity					
	Properties	Define motion: On joint	-	Joint	Leader Translation Joint	Type: TransJoint
2	Initial Conditions	User-defined properties		Property:	Velocity -	Translational Motion

- 6. From the **Properties** tab:
 - Select *Linear* from the drop-down menu for **Define by**.
 - Enter 100 for Value.

r	not_leader	🗙 √ Jn.	
onnectivity operties tial Conditions	Define by: Linear	Value:	00.0000



Step 5: Simulate the model.

- 1. Click on the icon \checkmark to check the model.
- 2. Switch to the **Run** panel by clicking on the **Run** icon $\textcircled{\begin{subarray}{c} \end{subarray}}$.
- 3. Under the **Main** tab, click on the *^{i*} icon to specify the name and location of the MotionSolve .xml file. Save the file with the name <code>Stick_Slip.xml</code> in your working directory.

Main	V Jr Save and run ourrent model C:\Altair\tutorials\working directory\Stick_Slip.xml Scripted simulation	Run View Log
	Simulation type: Transient Analysis: None Image: Constraint Constraints Simulation Settings End time: 25.0000 Script MotionSolve Image: Constraints Output Options Print interval: 0.0010 Image: Constraints Output Options	Plot

- 4. Notice that after saving the file, the **Run** button to the right becomes active.
- 5. Specify the **End time** as 25 sec. Modify the **Print interval** value to 0.001 and leave the remaining values at their default settings.
- 6. Click on the *Run* button to run the simulation.

Step 6: Viewing animation and plots.

Once the run is complete, the other buttons on the right side of the panel are activated.

1. Click on the *Animate* button to view the animation.

This invokes HyperView and loads the Stick Slip.h3d animation file.

2. Next, click on the *Plot* button to view the plots.

This invokes HyperGraph and loads the Stick_Slip.abf results file.

3. Click on the HyperGraph window to activate it.



- 4. Plot **Follower velocity** versus Time.
 - Select X-axis **Data Type** as *Time*.
 - Select the following Y-axis data:

Ү Туре	Marker Velocity
Y Request	Follower_Velocity - (on Follower)
Y Component	vx

- Change the Scale velocity value to *m/sec* from mm/sec:
 - Click the *Adv. Options* button.
 - From the Advanced Plot Options dialog, under Category select *Curve Option*.
 - Under Preference, change the **Y Scalefactor** value to **0.00100**.
 - Click OK.
- 5. Plot **Friction force** versus Time.
 - Select X-axis Data Type as Time.
 - Select the following Y-axis data:

Ү Туре	Expression
Y Request	Friction_Force
Y Component	F4



Animation and Plot windows

6. To start the animation, click the **Start/Pause Animation** icon \bigcirc on the toolbar.





7. The Stick_Slip motion is clearly observed from the animation and plots.



Velocity and Friction Force on Time Scale

The Leader body moving at a constant velocity elongates the spring increasing spring force linearly. The friction force counteracts the spring force, and there is a small displacement of Follower body when the applied force reaches the break-away force.

Break away	= mu static x Normal Load
force	

 $= 0.15 \times 1 \times 9.81$

= 1.47 Newton.

Step 7: Adding time varying velocity to follower translation joint.

In this step you will add "Time varying velocity" to Follower translation joint. Velocity is varied between 1.1 mm/sec to 3mm/sec at different frequencies (1 rad/sec, 10 rad/sec & 25rad/sec) to observe Hysteresis in friction.

1. Right-click the **Motions** icon \mathbb{P} on the **Constraint** toolbar.

The Add Motion or MotionPair dialog is displayed.

2. For Label, enter Hysteresis.



3. For Variable, enter mot_freq_varying.

Add Mo	Add Motion or MotionPair							
Parent:	System Model							
Label:	Hysteresis							
Variable:	mot_freq_varying							
Type: Singl C Pair	Type: ● Single ● Pair							
Comment	(Optional):							
	<u>Q</u> K <u>Apply</u> <u>Cancel</u>							

- 4. Click **OK** to add motion.
- 5. From the **Connectivity** tab:
 - Select **On Joint** from the drop-down menu for **Define motion**.
 - Select Follower Translation Joint for Joint
 - Select *Velocity* from the drop-down for **Property**.

In.	Connectivity					
	Properties	Define motion: On joint	-	Joint	Follower Translation Joint	Type: TransJoint
2	Initial Conditions	User-defined properties		Property:	Velocity 💌	Translational Motion 👻
		, or contract properties				

- Select *Expression* from the drop-down menu for **Define by**.
- Click on the f^{\star} button.

6. From the **Properties** tab:

The **Expression Builder** is displayed.

- Populate the Expression Builder with the following expression: `1.1+1.9*ABS(sin(PI*(time)))`

C Expression Builder (Hysteresis-value-expr)	×
Expression: [1.1+1.9*ABS(sin(PI*(time)))*	OK Close
Font Apply Undo Evaluated	

This expression varies velocity from 1.1 mm/sec to 3 mm/sec at a frequency of 1 rad/sec.



Velocity variation

Note Multiply `time` with 10, 25 will vary velocity at frequencies 10rad/sec and 25 rad/sec respectively.

Connectivity Properties Initial Conditions	Define by: Expression ▼	Expression [.] 1.1+1.9*ABS(sin(PI*(time)))	

7. Deactivate motion on the **Leader Translation Joint** created in earlier steps.

Step 8: Simulate model for varying velocities at different frequencies.

- 1. Click on the \checkmark icon to check the model.
- 2. Switch to the **Run** panel by clicking on the **Run** icon 🥮.
- 3. Under the **Main** tab, click on the ^P icon to specify the name and location of the MotionSolve .xml file. Save the file with the name Hysteresis_lradpersec.xml in your working directory.
- 4. Specify the **End time** as 3 seconds and the **Print Interval** as 0.0001 seconds.

Main	K V fr C Save and run current model C Run MotionSolve file Scripted simulation							Run View Log	
	Simulation type: End time: Print interval:	Transient	3.0000 0.0001	Analysis: Script	None MotionSolve	•	Export MDL snapshot Export MDL animation file	Simulation Settings Output Options	Plot

- 5. Click on the **Run** button to run the model.
- 6. Modify the velocity expression of the **Follower Translation Joint** and run the model with the file names and end times specified in the table below:

Frequency	Expression	File name	End Time (sec)
10 rad/sec	`1.1+1.9*ABS(sin(PI*(10*time)))`	Hysteresis_10radpersec.xml	0.3
25 rad/sec	`1.1+1.9*ABS(sin(PI*(25*time)))`	Hysteresis_25radpersec.xml	0.12

Step 9: Plotting Hysteresis curves.

- 1. Select HyperGraph by clicking in the window.
- 2. Load results for the 1 rad/sec frequency.
 - Click on the **Open Data File** icon 墡.
 - Browse to the working directory and select the Hysteresis_1radpersec.abf file.

Data No. 18	O:/workingdeectory/Hysteresis_Tradpersec.abl						Apply
Subcare:	÷	Y Type: Filte:	Y Request	Flux.	'Y Component:	Flux	C Preview
X Type:	순 Time ·	Body					
X/Request:	8	Faction State					Adv. Options
X Component	÷	Expressione					
Layout	Use current plot	Showlegends		Al None Flp		Al None Flip	



- 3. Plot Follower velocity versus Time.
 - Select X-axis Data Type as Time.
 - Select the following for the Y-axis data:

Ү Туре	Marker Velocity		
Y Request	Follower_Velocity- (on Follower)		
Y Component	vx		

- 4. Plot **Friction force** versus Time.
 - Select X-axis Data Type as Time.
 - Select the following for the Y-axis data:

Ү Туре	Expression	
Y Request	Friction_Force	
Y Component	F4	



Follower Velocity and Friction Force



5. Plotting **Friction Hysteresis** curve (Friction Force versus Velocity).

There is an initial transition of friction force values, therefore you will plot hysteresis curve excluding first cycle data (in other words, 0 to 1 sec.).

- Select the *Follower Velocity* and *Friction Force* curves in the *Plot* browser, right-click and select *Turn Off* from the context menu.
- Click on the **Define Curves** < icon on the **Curves** toolbar.
- Click on the **Add** button to add a new curve.

🗹 Cur	ve: Cu	irve 3				
REQ/70000002 Follower_Velocity- (on						
Curve 3						
•				►		
Cut	Сору	Paste	Add			

- Rename Curve3 as lrad/sec.

🔽 Cur	ve: 1	ad/sec				
REQ/70000002 Follower_Velocity- (on REQ/70000000 Friction Force - F4						
1 rad/sec						
•				F		
Cut	Сору	Paste	Add			

- For the X and Y data, select the **Source** type as **Math**.





- Populate X data to select velocity between time interval 1 to 3 secs using the subrange function: p1w2c1.y[subrange(p1w2c1.x,1,3)].



- Populate Y data to select Friction force between time interval 1 to 3 secs using the subrange function: plw2c2.y[subrange(plw2c1.x,1,3)].



– Click the **Apply** button.





6. Similarly, plot hysteresis curves for frequencies 10rad/sec (Hysteresis_10radpersec.abf) and 25 rad/sec (Hysteresis_10radpersec.abf) following Steps 3 -5 above.



Hysteresis curves at different frequencies

The velocity variation with higher frequency will have widest hysteresis loop.

